SPRINT 32|8

AUTOMATIC TURNING MACHINES FOR FLEXIBLE PRODUCTION

CMU MORE

SPRINT 3218

NT.

STEALTH design with integrated SLIM*line* 10.4" panel

SPECIAL OFFER

- + Max reliabilityby 200V technique, 25% energy saving
- + From short to long turning with SWISSTYPEkit in < 30 min. (option)
- + 4 axis operation on main spindle Y2 axis and live tools for slide 2
- + Quick change-over -20% set-up time (option)



HIGHLIGHTS SPRINT 32|8

- + STEALTH design for optimized production environment with integrated SLIM*line* 10.4" panel
- + Up to 28 tool stations and up to 10 driven tools for the main and counter spindles
- + Chip-to-chip time < 0.2 sec.
- + High ergonomics during set-up large working area and 840 mm width with door open
- + Integrated Spindle Motors (100 % ED) → main spindle: 8,500 rpm, 40,4 Nm, 5,5 kW → counter spindle: 8,500 rpm, 14 Nm, 2,2 kW
- + Shaft unloading device for work pieces up to 600 mm (opt.)
- + CNC FANUC 32i native HMI with 10.4" color monitor *Optional with SWISSTYPEkit



Options

- + Bar feeder
- + Mechanical SWISSTYPEkit
- + Additional charge for chip conveyor
- + Shaft unloading device
- + Angular adjustable driven unit
- + High pressure pump
- + Kit for soluble water

TECHNICAL DATA

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Stroke (X1 / Z1 / Y1) (X2 / Z2 / Y2)	mm	70 / 240* / 405 300 / 200 / 135
Axes rapid feed rate (X1, Z1, X2, Z2 / Y1, Y2)	(m/min)	40/30
Main spindle [cont.]	mm	8.500 / 5,5
Counter spindle [cont.]		8.500 / 2,2
No. of tools (driven)	mm	28 [10]



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